

U.S. Patent Application Serial No. 10/647,230  
Amendment filed June 16, 2005  
Reply to OA dated March 25, 2005

**AMENDMENTS TO THE CLAIMS:**

Please amend claim 1 and cancel claim 2, as follows. Upon entry of this amendment, this listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

**Claim 1 (Currently amended):** A metal-bonded grinding tool comprising:

a base; and

abrasive grains bonded to said base by means of a metal bond matrix, said metal bond matrix consisting essentially of:

a Cu alloy as a main component;

zirconium; and

titanium;

said zirconium and said titanium being present as one of an alloy phase, a mixed phase, and an intermetallic compound,

and wherein a content of said at least one of an alloy phase, a mixed phase, and an intermetallic compound of Zr and Ti in said metal bond matrix is in a range of 3.8 to 19.2 wt%.

**Claim 2 (Canceled)**

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**Claim 3 (Previously presented):** A metal-bonded grinding tool, comprising:

a base; and

abrasive grains bonded to said base by means of a metal bond matrix containing a Cu alloy as a main component;

wherein said metal bond matrix contains at least one of an alloy phase, a mixed phase, and an intermetallic compound of Zr and Ti,

wherein the content of said at least one of an alloy phase, a mixed phase, and an intermetallic compound of Zr and Ti in said metal bond matrix is in a range of 6.4 to 14.1 wt%.

**Claim 4 (Original):** A metal-bonded grinding tool according to claim 1, wherein a weight ratio of Ti to Zr is in a range of 0.5 to 2.0.

**Claim 5 (Original):** A metal-bonded grinding tool according to claim 1, wherein said Cu alloy is selected from a group consisting of a bronze containing 10 to 33 wt% of Sn, a brass containing 5 to 20 wt% of Zn, and an aluminum bronze containing 5 to 20 wt% of Al.

**Claim 6 (Original):** A metal-bonded grinding tool according to claim 1, wherein said abrasive grains are abrasive grains of a material selected from a group consisting of diamond, cubic boron nitride, silicon carbide, and cemented carbide.